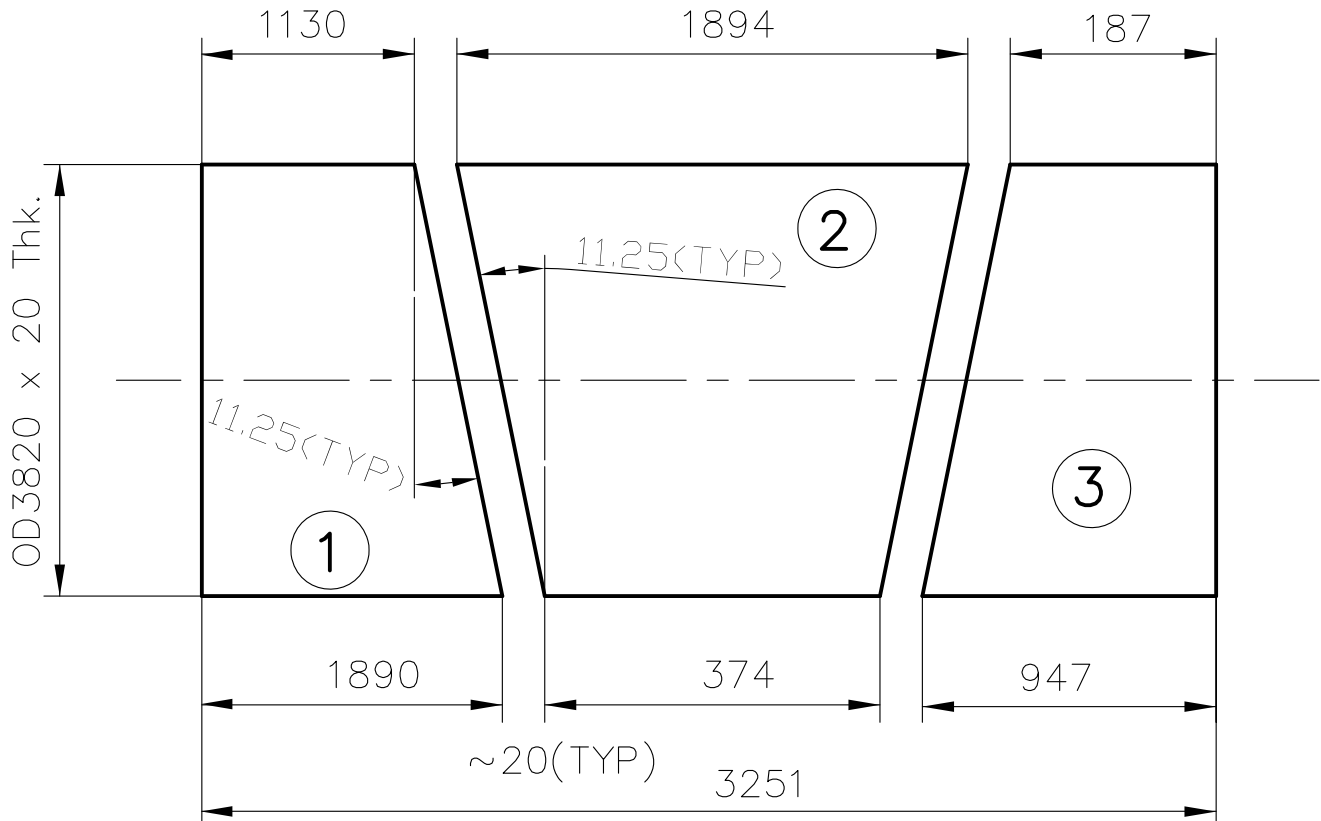
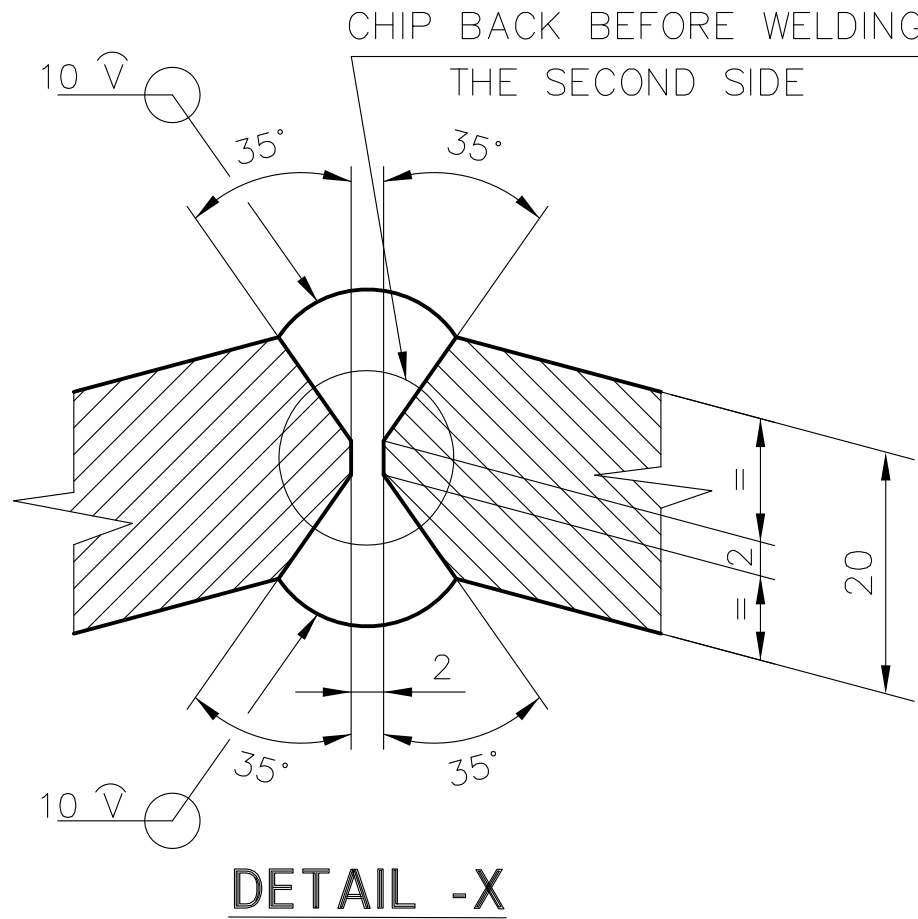
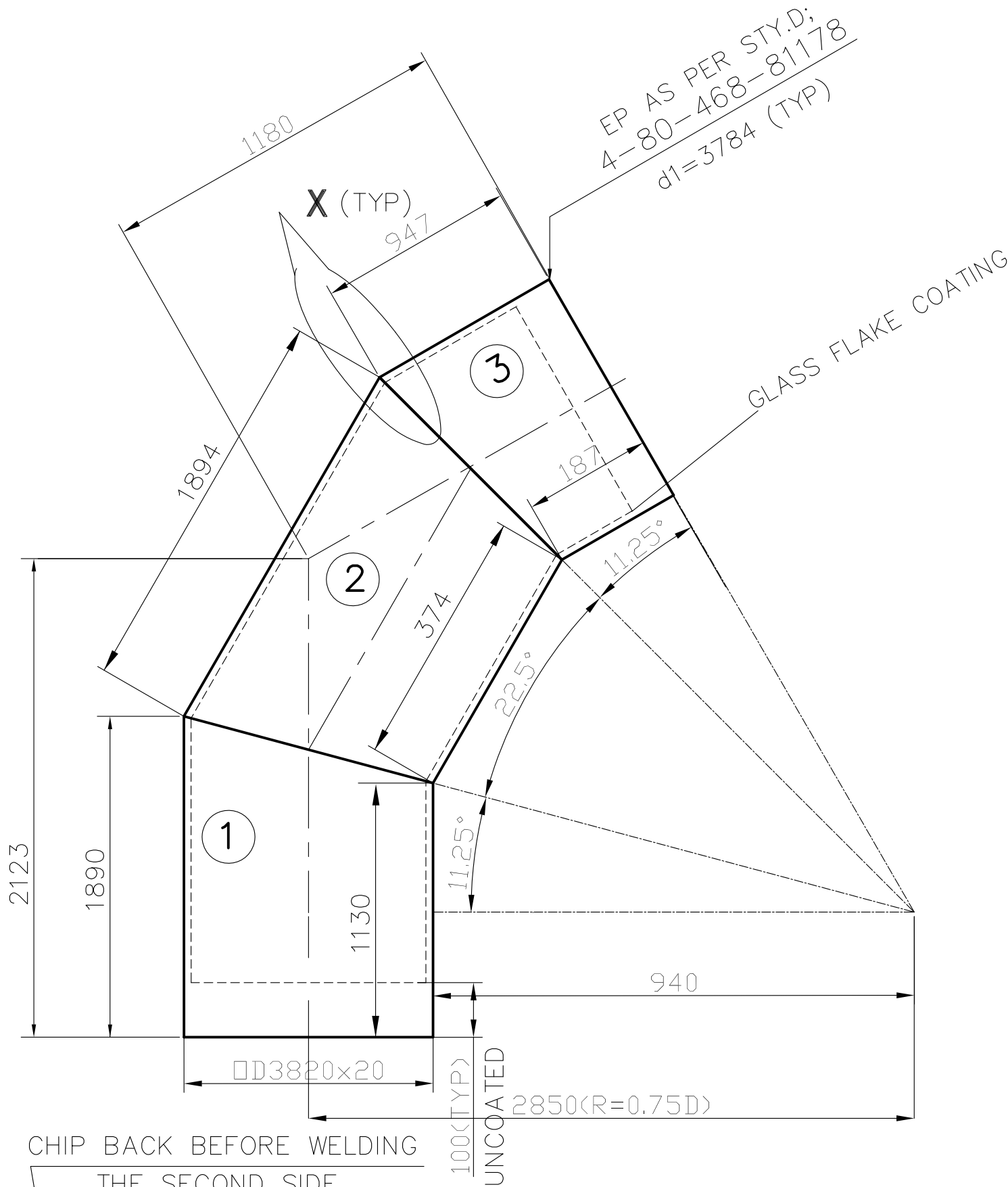


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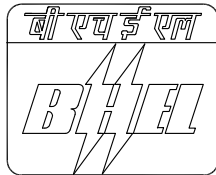
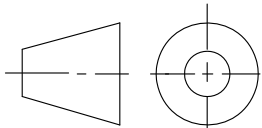
3-80-468-33950

DRAWING No



NOTES: –

- PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
- WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- FULL PENETRATION OF WELDS TO BE ENSURED
- SPIDER/LIFTING LUG HAS TO BE WELDED AT SHOP AFTER EDGE PREPARATION. FOR DETAILS REFER DWG.NO. 3-80-468-33980 (FOR OD2132) , 3-80-468-31263 (FOR OD2540) AND 3-80-468-33979 (FOR OD3820)
- INTERNAL GLASS FLAKE COATING SHALL BE AS PER APPROVED QUALITY PLAN AND DRAWING 4-80-468-81177
- GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.

01	P.F.PIPE ø3820x20 L=3251	3-80-468-33905		15 011 150 0000		6092	228
			19	IS2062 Fe410A			
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, MADRAS			DRN	NAME BABU	SIGN	DATE 13.10.17	NO OF ITEMS
			CHD	SURESH		13.10.17	
			APPD	SESHAGIRI		13.10.17	
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION		ITEM No.
CODE	C/M/F		N.T.S				
TITLE				CARD CODE	DRAWING No.		REV
45DEG MITRE BEND OD3820x20(R=2850)				U 01	3-80-468-33950		00